



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA3-200
Job Sheet 181735-A



Part No: SWA3-200

Job Qty: 7 ea

Part Name: Lower End



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 8/10/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG SWA3-200 Rev 12 IPP Rev A 18.02.13 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Machining-3		
100	Bandsaw	7 pcs	8/10/18	8/10/18	0.00	0.70	Bandsaw1		
110	Mori Seiki	7 pcs	8/10/18	8/10/18	0.00	7.00	MORI NLX		
120	QC	7 pcs	8/10/18	8/10/18	0.00	0.00	QC2		
130	QC	7 pcs	8/10/18	8/10/18	0.00	0.00	QC8		
140	Packaging	7 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3		
150	QC21-SA	7 Ea	8/10/18	8/10/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks to 4.375".

Descriptions: 110 - 1-Machine as per DWG.FC301 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1150-R1.500	17-4 SS Round Bar 1.500"	2.5200 ft (.36 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H1150-R1.500	3	1	0

Part Specifications

Specifications could not be found.

Plex 8/10/18 12:59 PM dart.leroux.jason

RT AEROSPACE LTD		Work Order:	181738
Description: Lower End		Part Number:	SWA3-200
Inspection Dwg: SWA3-200	Rev: 12	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.20	+/- .01	4.197			Vern LPO9	
.38	+/- .01	.375			↓	
45°	+/- .5	45°				
1.95	+/- .01	1.960				
Ø.750	+ .010 / - .000	.760				
.50	+/- .01	.50			Opt Comp Mic LPO6 Mic LPO4	
Ø1.066	+ .000 / - .003	1.0646				
.81	+/- .01	.812				
Ø.640	+ .01 / - .00	.644				
R.07	+/- .01	.062			Rad gage	
Ø.75	+/- .01	.760			Vern LPO9	
.03 x 45°	+ .01 x .5°	.032 x 45°			↓ Rad gage Vern LPO9	
Ø1.50	+/- .01	1.492				
R.188	+/- .005	.188				
.27	+/- .01	.271				
.02 x 45°	+/- .01 x .5°	.03 x 45°			↓ H.G. Mic LPO2	
.75	+ .00 / - .02	.740				
1.75	+/- .01	1.750				
Ø.438 x .65	.005 x .01	.439 x .65				
.720	+/- .005	.724			H.G. ↓	
1.396	+ .005 / - .000	1.396				
Ø1.305	+ .000 / - .005	1.3025				
8-32 UNF-2B	G0 / M0 G0	G0				
.125	+/- .005	.1255			H.G.	
1.73	+/- .01	1.723			↓	
2.06	+/- .01	2.053				
.03 x 45°	+/- .01 x .5°	.035 x 45°				
10-32 UNF-2B	G0 / M0 G0	G0				

Measured by: 	Checked by:	QC Inspector:
Date: 16-08-10	Date:	Date:

Engineering Approval: (If necessary)	Date:
---	-------

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DART AEROSPACE LTD	
Description: Lower END	Work Order:
Inspection Dwg: SWA3-200 Rev: 12	Part Number:
INSPECTION SHEET	
Drawing	Page 2 of 2

Work Order:

Part Number:

Page 2 of 2

[illegible]

Date:

Date:

Date:

Date:

Date 4.07.20

Change

Revised by
KJ

Approved



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S100151



Part: SWA3-200

Job No: 181735

Serial No/Batch: S100151

Revision: 12

Inspector:

Exp Date:

Instructions:

Date: 08/08/10

